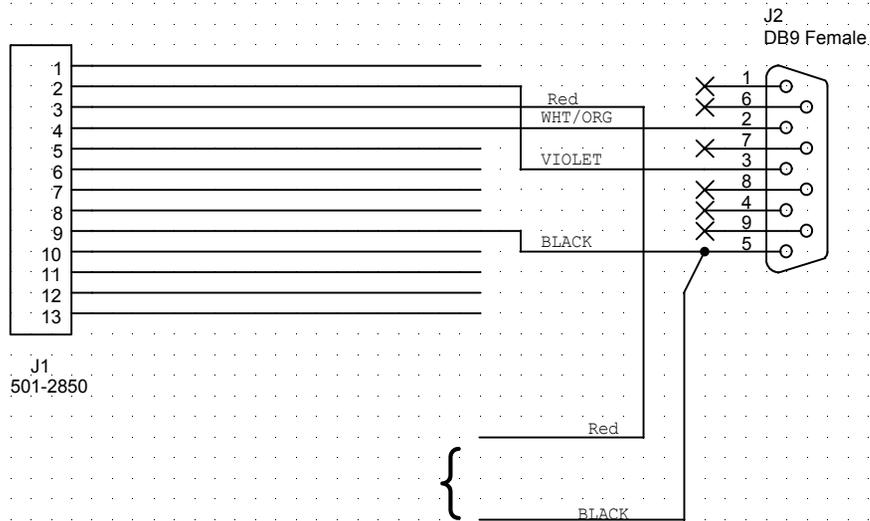




Cut all wires except Red, Black, Violet & Wht/Org to 2.7 inch.as indicated, +- .05 inch.
Strip back insulation for soldering to J2,
.05 inch +- .025 inch.



Cut the Black, Violet and Wht/Org wires to 3.5 inch and strip back insulation .2 inch for soldering to J2. The remainder of the Black wire is to have its insulation stripped back .2 inch and both pieces of Black wire will solder to J2-5

Place the cable tye 2.5 inch from J1 using the unterminated wires for bundeling bulk.

Selectone Inc.		
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