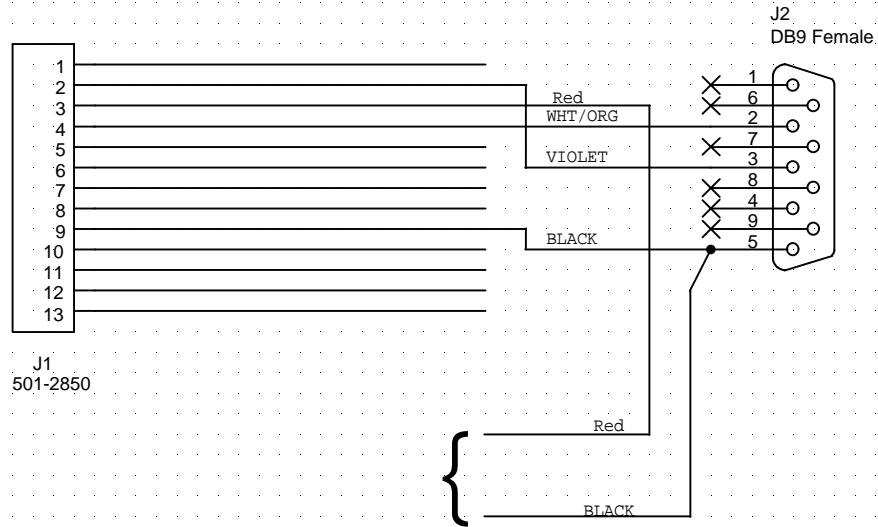


Cut all wires except Red, Black, Violet & Wht/Org to 2.7
 inch.as indicated, +- .05 inch.
 Strip back insulation for soldering to J2,
 .05 inch +- .025 inch.



Cut the Black, Violet and Wht/Org wires to 3.5 inch and
 strip back insulation .2 inch for soldering to J2. The
 remainder of the Black wire is to have its insulation stripped
 back .2 inch and both pieces of Black wire will solder to
 J2-5

Place the cable tie 2.5 inch from J1 using the
 unterminated wires for bundling bulk.

Selectone Inc.		
Title		
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